MOTORIZED TREADMILL

User's Manual

SAFETY HINTS

IMPORTANT: THIS UNIT IS INTENDED FOR HOUSEHOLD USE ONLY

SAFETY PRECAUTIONS

Your treadmill was designed and built for optimum safety. However, certain precautions apply whenever you use your treadmill. Be sure to read the manual before assembly and operation.
Also, please note the following safety precautions:
DANGER: To reduce the risk of electric shock, always unplug the treadmill from the electrical outlet immediately after using and before cleaning.

1. Read OWNER OPERATING MANUAL and all accompanying literature and follow it carefully before using your treadmill.
2. If dizziness, nausea, chest pains, or any other abnormal symptoms are experienced while using this equipment, STOP the workout at once. CONSULT A PHYSICIAN IMMEDIATELY.
3. Never leave the treadmill unattended when plugged in. Unplug from the outlet when not in use and before removing or replacing parts.
4. Never operate the treadmill if it has a damaged cord or plug, if it is not working properly, if it has been dropped, damaged, or exposed to water.
5. Do not pull the treadmill by the power supply cord or use cord as a handle. Keep cord away from heated surfaces and open flames.
6. Fitness equipment must always be installed and used on a flat surface. Do not use outdoors or near water.
7. Do not insert any objects into any openings.
8. Keep children and pets away from this equipment at all times while exercising.
9. Handicapped individuals should have medical approval and close supervision when using this treadmill.
10. Do not place hands or feet under the treadmill. Always keep hands and legs off of the treadmill when others are using it.
11. Never turn on treadmill while standing on treadbelt. Always return the treadmill to slow speed to provide for safe dismount and low speed restart.

a-To disconnect, turn all controls to the off position, then remove plug from outlet.
b-Use the treadmill only for it is intended use as described in this manual.
c-Warm up 5 to 10 minutes before each workout and cool down 5 to 10 minutes afterward. This allows your heart rate to gradually increase and decrease and will help prevent straining muscles.
d-Never hold your breath while exercising. Breathing should remain at a normal rate in conjunction with the level of exercise being performed.
e-Start your program slowly and very gradually increase your speed and distance.
f-Always wear suitable clothing and footwear while exercising. Do not wear loose fitting clothing that could become entangled with the moving parts of your treadmill.
g-Do not walk or jog barefoot, in stocking feet or loose fitting shoes or slippers.
h-Care must be taken when lifting or moving the equipment, so as not to injure your back. Always use proper lifting techniques.

12. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
13. The appliance is not to be used by children or persons with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction
14: Unsupervised Children should not use this appliance.

WARNING: Before beginning any exercise program consult your physician. This is especially important for individuals over the age of 35 or persons with pre-existing health problems. Read all instructions before using any fitness equipment. We assume no responsibility from personal injury or property damage sustained by or through the use of this product.

CAUTION!! Please be careful when opening this unit.

y

INTRODUCTION

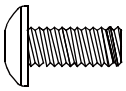
The treadmill has been designed and constructed to provide trouble free usage and enjoyable exercise.
You can greatly improve your understanding and benefits of exercising by carefully reading the instructions given in this manual. Please familiarize yourself with the maintenance advice provided for you.

SPECIFICATIONS

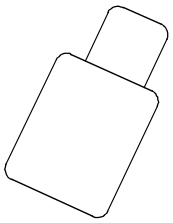
- Drive Motor: 1.5 HP
- Speed Range: 1.0 –16kmph
- Incline Level: 0-12 Levels
- Running Surface: 450 m/m x 1300 m/m
- Folding Design: Yes

➢ **MAX.USER WEIGHT: 120KGS**

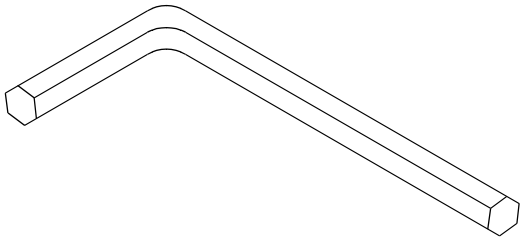
ASSEMBLY PACK CHECK LIST



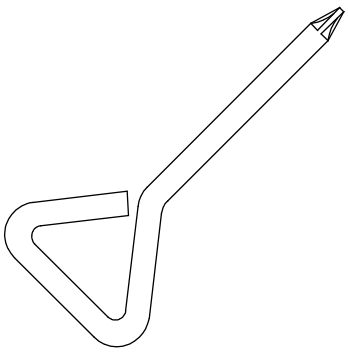
#99. M5 × P0.8 × 12L
Phillips Head Screw (2 pcs)



#111. Lubricant (1 pc)



#112. L Allen Wrench (1pc)

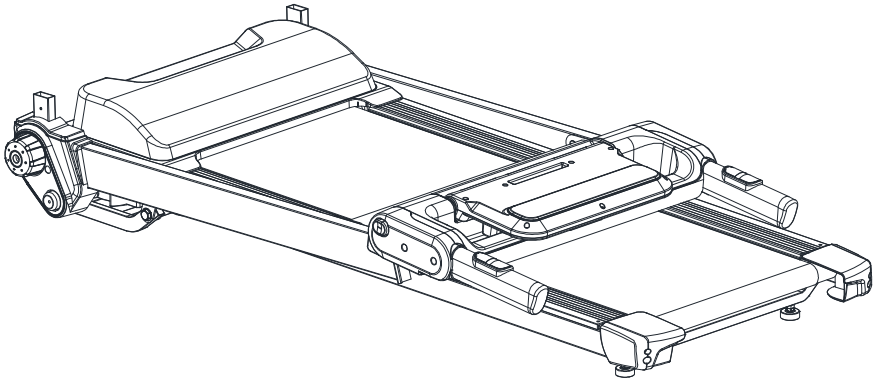


#115. Short Phillips Head Screw Driver (1pc)

ASSEMBLY

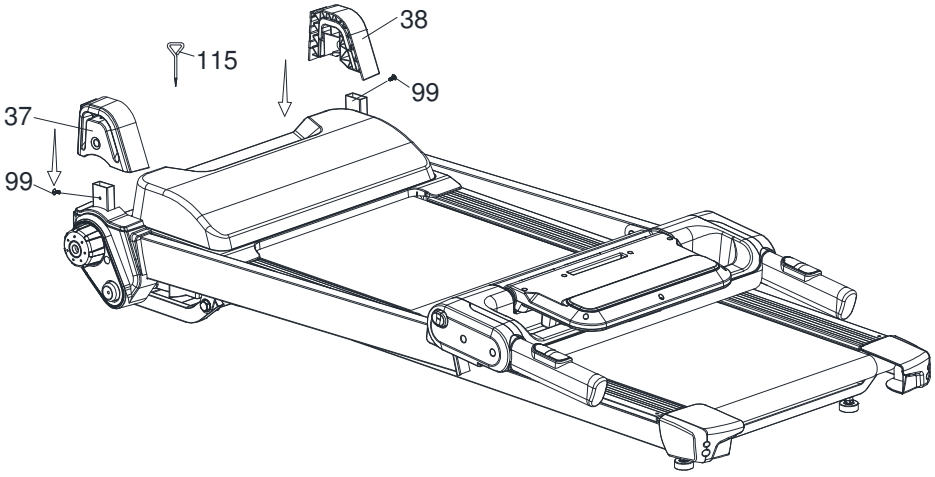
Step 1.

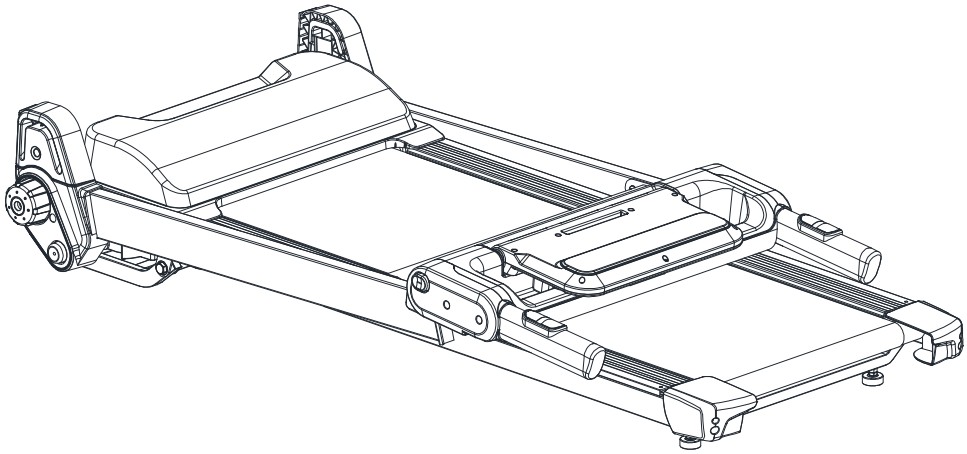
Place the treadmill on level ground.



Step2.

Install Front Frame Base Cover (L)(R) (37) and (38) on the treadmill and use Short Phillips Head Screw Driver (115) to tighten 2 pcs of M5 × P0.8 × 12L_Phillips Head Screw.



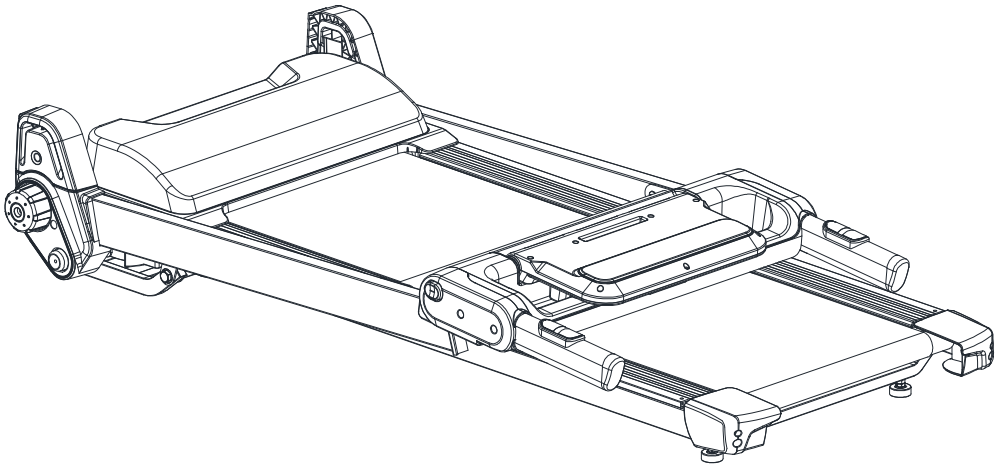


NOTE: Please make sure all screw are tightened before moving to the next step.

Unfolding Procedure

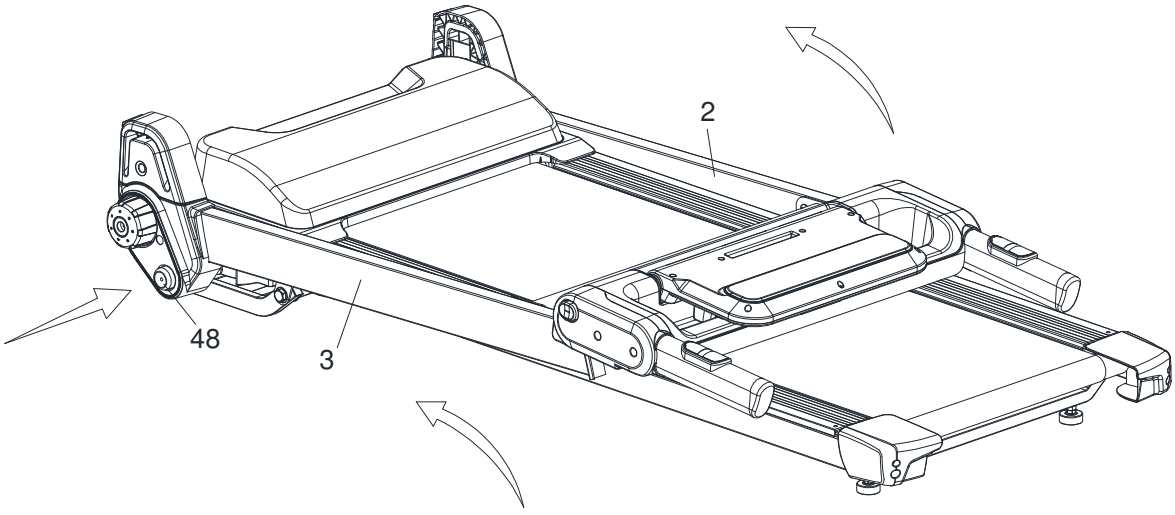
Step 1.

Place the treadmill on level ground.



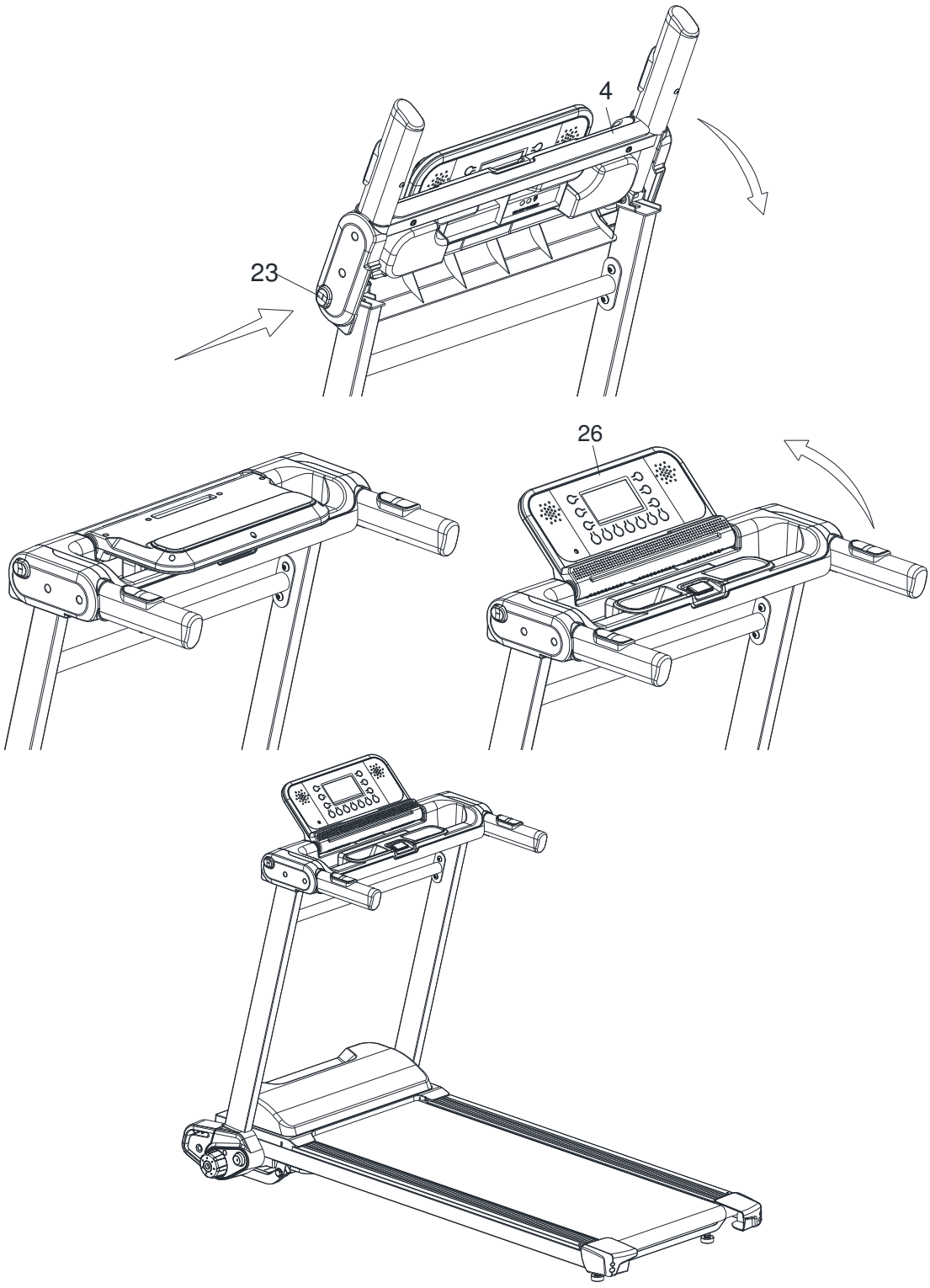
Step 2:

Press in the Release button (# 48), this will unlock the upright posts (# 3 & # 2). Start lifting the upright posts before depressing the Release button. Lift the upright posts in an upwards direction as shown by the arrows until the upright posts are fully upright. You will hear a clicking sound once the upright posts have locked into place.



Step 3.

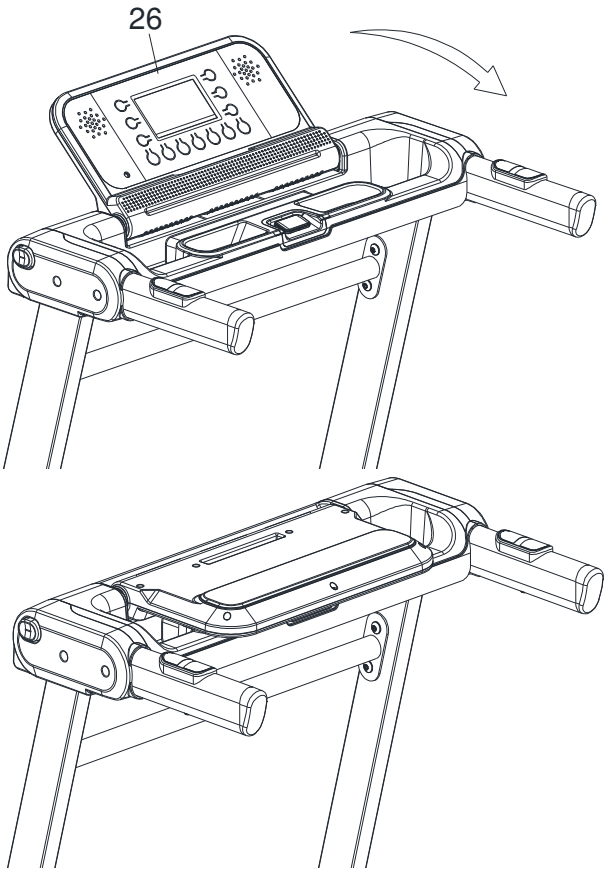
Press and hold the Release button (# 23). Start moving the console support (# 4) down in the direction of the arrow before depressing the Release button. You will hear a click sound once the console support has locked into place. You can then unfold the console display (# 26) into the open position.



Folding Procedure

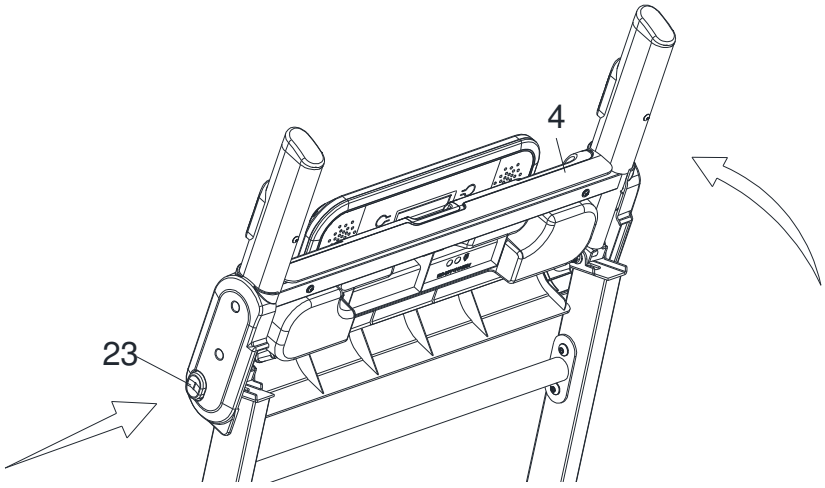
Step 1.

Fold down the Console Assembly (26).



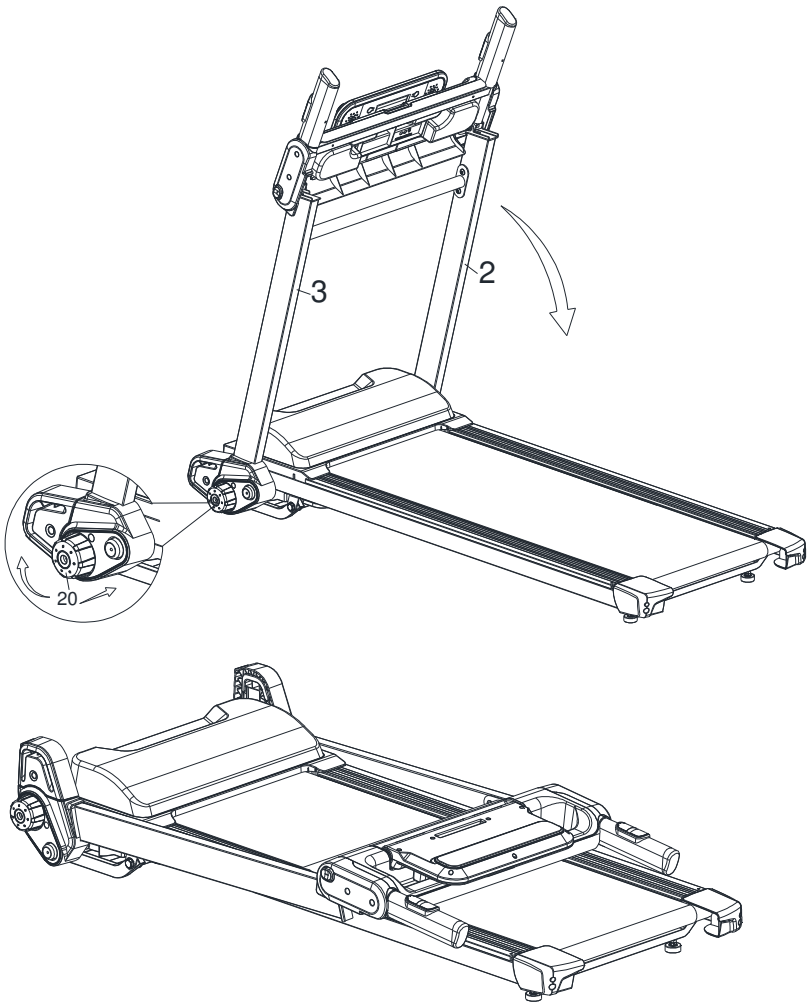
Step 2.

Press and hold the Release Button (# 23) and lift the Console Support (# 4) up until it locks in. You will hear a click sound when the Console Support is locked in..



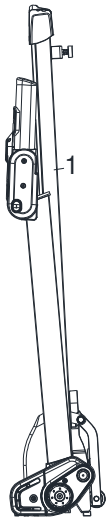
Step 3.

Press and turn the Brake Tension Knob (#20) clockwise and lower the Uprights (# 3 & 2) as the arrow indicates to the fully down position.



Step 4.

Lift up the Main Frame (1) to fold up the treadmill.



COMPUTER OPERATION INSTRUCTIONS

Button Function

A > "START/ STOP" Button

Press this button to start the operation of the treadmill with the starting speed at 1.0 KPH. Press it again to stop the treadmill with the speed gradually slow down until full stop.

B > "SET" Button

Pressing this button resets TIME, DISTANCE, CALORIE .When in the manual mode, press this button to set parameters TIME, DISTANCE, CALORIE . Although three parameters can be set, only the last parameter set is accepted . In the pause mode, press this button, all values will be cleared to zero back to idle mode.

C > "MODE" Button

In ready mode, Press "MODE" button to select the training mode. There are 12 built-in programs and an HRC program to select.

D > "FAST" Button

1. Press the "FAST" button to increase the speed until the proper speed. Hold this key for 3 seconds will quickly increase the speed.
2. In setting mode, pressing "FAST" button changes the parameter (increases).

E > "SLOW" Button

1. Press the "SLOW" button to decrease the speed until the proper speed. Hold this key for 3 seconds will quickly decrease the speed.
2. In setting mode,pressing "SLOW" button to change the parameter(decreases).

F > "UP" Button

1. Press the "UP" button to increase the incline until the proper incline. Hold this key for 3 seconds will quickly increase the incline.
2. In setting mode, pressing "UP" button changes the parameter (increases).

G > “DOWN” Button

1. Press the "DOWM" button to decrease the incline until the proper incline. Hold this key for 3 seconds will quickly decrease the incline.
2. In setting mode,pressing "DOWM" button to change the parameter(decreases).

H > “RAPID SPEED” Button

Press quick buttons 3, 6 and 9(KPH) or WALK for low speed, JOG for medium speed and RUN for high speed,

I > “RAPID INCLINE” Button

Press quick buttons 3, 6 and 9, you can quickly reach the desired height.

Get prepared before using the treadmill

Be sure that the power complies with product specification prior to turning on the treadmill. The red light of the switch comes on and the console shows E0 when the treadmill turns on. Put the safety key in place and clip on the other end to the cloth and be ready for the workout.

Quick Start

1. Place the safety key and the treadmill is in manual mode. Press START/STOP button to begin the workout.
2. The initial speed is 1.0KPH. You can adjust the speed by pressing “FAST”, “SLOW” and “RAPID SPEED” buttons.
3. You can adjust the incline by pressing “UP”, “DOWM” and “RAPID INCLINE” buttons.
4. You can press START/STOP button or pull out the safety key, in case of emergency, any time when the treadmill is operating. The speed will slow down gradually till fully stop.
5. While in manual mode, pressing “CLEAR/SET” button sets time, distance and calorie. Pressing FAST and SLOW buttons changes the value. When finish setting, pressSTART/STOP to begin the workout. (The system accepts only the last item set. When the value of the set item is reached, the treadmill stops.)

Handgrip pulse feature

Any time when the treadmill is operating, grasping handgrip shows treadmill pulse feature and the heart beat value is displayed. Grasp firmly while using this feature otherwise the value fluctuates.

Calorie Display

The calorie display shows the value of heat energy consumed during the workout.

Built-in programs

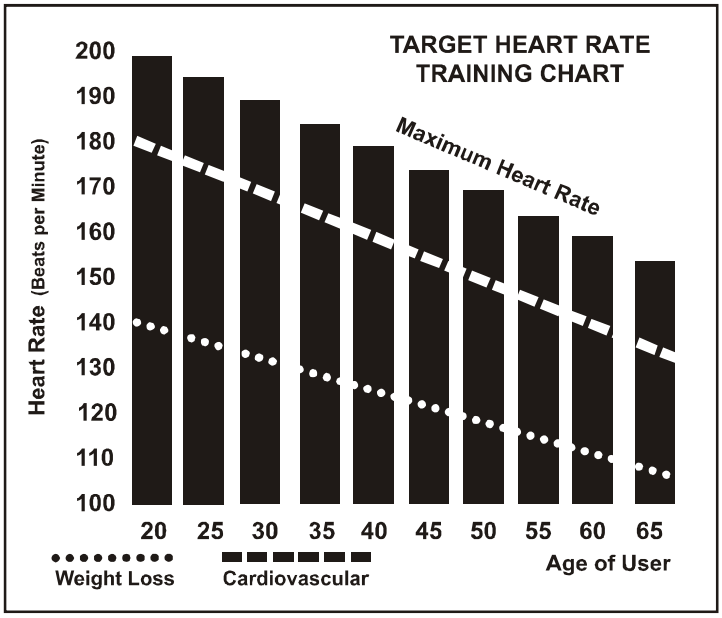
Pressing MODE and there are 12 build-in programs, P1, P2, P3 … and P12. These programs are with both incline and speed variations and hence more difficult and they are not recommended for beginners or children.

HRC Program：

1.This program is the heartbeat control program, please consult your physician or professional trainer before use.
2.Press MODE key to select HRC program, Program window will show H-1 then press SET key to change value settings (Time, Target heart rate, use SPEED FAST / SLOW or INCLINE UP / DOWN to adjust.)
3.Press START key to start training process with setting values.

Target Heart Rate

- The old motto, “no pain, no gain”, is a myth that has been overpowered by the benefits of exercising comfortably. A great deal of this success has been promoted by the use of heart rate monitors. With the proper use of a heart rate monitor, many people find that their choice of exercise intensity is either too high or too low and exercise is much more enjoyable by maintaining their heart rate in the desired benefit range.
- To determine the benefit range in which you wish to train, you must first determine your Maximum Heart Rate. This can be accomplished by using the following formula: 220 - User’s Age = Maximum Heart Rate. If you enter your age during programming of the console the console will perform this calculation automatically. This is used for the HR control programs. After calculating your Maximum Heart Rate, you can decide upon which goal you would like to pursue. The two most popular reasons for, or goals of exercise, are cardiovascular fitness (training for the heart and lungs) and weight control. The black columns on the chart above represent the Maximum Heart Rate for a person whose age is listed at the bottom of each column. The heart rate training zone for either cardiovascular fitness or weight loss are represented by two different lines that cut diagonally through the chart shown above. A definition of the lines’ goal is in the bottom left-hand corner of the chart. If your goal is cardiovascular fitness or if it is weight loss, it can be achieved by training at 90% or 70%, respectively, of your Maximum Heart Rate on a schedule approved by your physician. Consult your physician before participating in any exercise program.



With all Spirit Heart Rate Control treadmills, you may use the heart rate monitor feature without using the Heart Rate Control program. This function can be used during manual mode or during any of the nine different programs. The Heart Rate Control program automatically controls incline.

CAUTION!

The target value used in H-1 programs is a suggestion only for normal, healthy individuals. Do not exceed your limits! You may not be able to obtain your chosen target. If in question, enter a higher age value that will set a lower target goal.

Calibration Mode

In ready mode, pulling off the safety key, the display shows E0. Pressing and hold MODE key then putting on the safety key, the unit enters engineering mode.

1. Press SET key to change the set value (wheel size 46, minimum speed 1KM, maximum speed 16KM, incline level 12)
2. When finish setting, press SET key to enter calibration mode then press START key to run speed and incline calibration. The unit returns to ready mode automatically when calibration ends.
3. In engineering mode, pressing MODE or pulling off safety key exits the engineering mode.
4. In engineering mode, pressing START key enters calibration mode.
5. Please do not change the engineering mode setting values otherwise the speed or the incline value alters.

AUDIO FUNCTION (Operation)

There is an Audio Input ( ) on the front of the console and built-in speakers. You may plug any low-level audio source signal into this port. Audio sources include MP3, Ipod, portable radio, CD player or even a TV or computer audio signal.

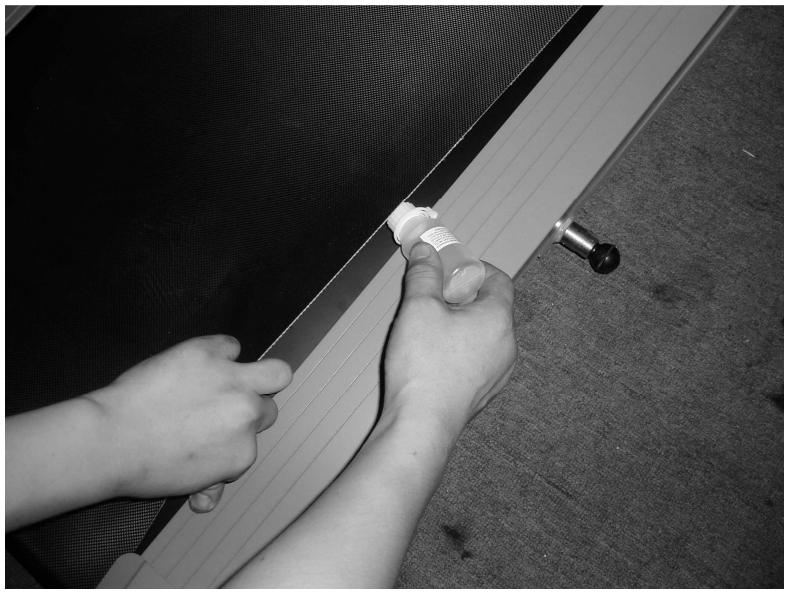
Error Message：

E0: Unit is without safety key and locked. Please replace the safety key.
E1: No speed signal is received. Please make sure the front roller pulley is with the magnet

➢ BELT TRACKING ADJUSTMEANT

If while using your treadmill you notice that the walking belt has moved to either the left or right side of the deck, you may need to adjust the running mat. Remove the "Safety Key" and unplug power cord from AC power source. If the running mat has moved to the left of the deck, please use M5 Allen wrench provided and turn the left rear roller adjustment bolt (as indicated above) clockwise no more the 1/4 of a turn. Remove M5 Allen wrench, insert "Safety Key" and insert AC power cord into AC outlet. Turn on your treadmill and observe after running a few minutes to see if problem has been corrected. This may take several adjustments, so repeat the above procedure. If your running mat has moved to the right side of the deck, use above procedure to disable the treadmill and use M5 Allen wrench and turn the right rear roller adjustment bolt clockwise no more then 1/4 of a turn. Remove M5 Allen wrench, insert "Safety Key" and insert AC power cord into AC outlet. Turn on your treadmill and observe after running a few minutes to see if problem has been corrected. This may take several adjustments, so repeat the above procedure.

➢ TREADMILL LUBRICATION



Your treadmill should require little maintenance other then periodically applying lubricant. Lubricating under the treadbelt will ensure superior performance and extend its life expectancy.

HOW TO CHECK TREADBELT FOR PROPER LUBRICATION?

Lift one side of the treadbelt and feel the top surface of the treadboard. Try to feel towards the centre of the treadboard.

If the surface is slick to the touch, then no further lubrication is required.

If the surface is dry to the touch, apply one packet of lubricant or half of the bottle of lubricant.

HOW TO APPLY LUBRICANT?

1. Lift one side of treadbelt.
2. Pour one half of the lubricant bottle under the center of the treadbelt on the top surface of the treadboard.
3. Walk on the treadmill at a slow speed for 3 to 5 minutes to evenly distribute lubricant.

NOTE: DO NOT over lubricate treadboard. Any excess lubricant that comes out should be wiped off.

IMPORTANT: ONLY USE HALF THE BOTTLE OF LUBRICANT PER APPLICATION

LUBRICATION SCHEDULE.

1. We suggest lubricating the treadmill after the first 25 hours (2-3 months) of use. Use only half a bottle of the lubricant provided.
2. Re-apply every 50 hours or 150 km.

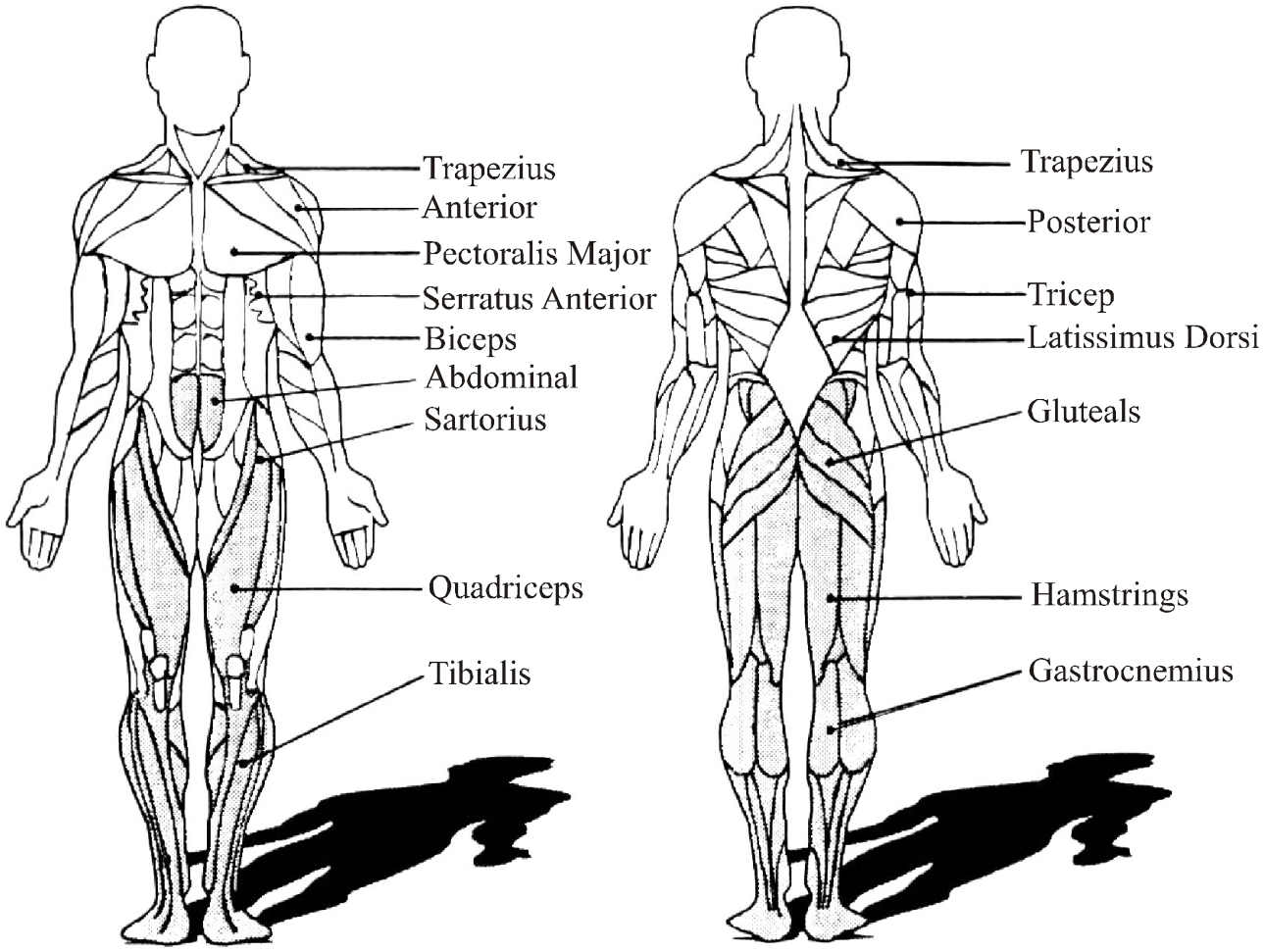
AEROBIC EXERCISE

Aerobic exercise is any sustained activity that sends oxygen to your muscles via your heart and lungs. Aerobic exercise improves the fitness of your lungs and heart - your body's most important muscle. Aerobic exercise fitness is promoted by any activity that uses your large muscle -arms, legs, or buttock, for example. Your heart beats quickly and you breathe deeply. An aerobic exercise should be part of your entire exercise routine.

WEIGHT TRAINING

Along with aerobic exercising which helps get rid of and keep off the excess fat that our bodies can store, weight training is an essential part of the exercise routine process. Weight training helps tone, build and strengthen muscle. If you are working above your target zone, you may want to do a less amount of reps. And as always ,consult your physician before beginning any exercise program.

MUSCLE CHART



Quadriceps Stretch

With one hand against a wall for balance, reach behind you and pull your right foot up. Bring your heel as close to your buttocks as possible. Hold for 15 counts and repeat with left foot up.

Inner Thigh Stretch

Sit with the soles of your feet together with your knees pointing outward. Pull your feet as close into your groin as possible. Gently push your knees towards the floor. Hold for 10 counts

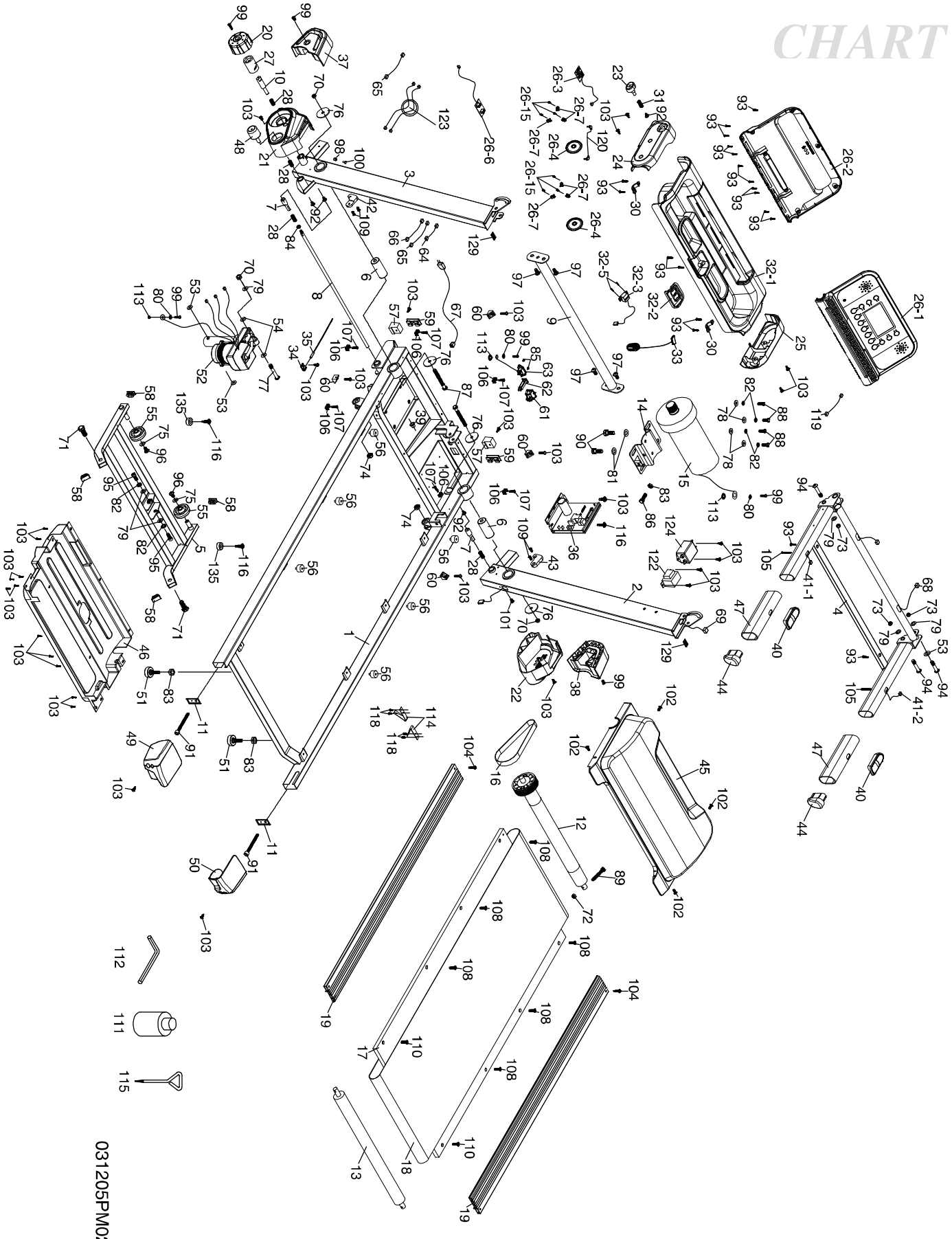
Toe Touches

Slowly bend forward from your waist, letting you back and shoulders relax as you stretch toward your toes. Reach down as far as you can and hold for 15 counts.

Hamstring Stretches

Sit with your right leg extended. Rest the sole of your left foot against your right inner thigh. Stretch toward your toe as far as possible. Hold for 15 counts Relax and then repeat with left leg extended.

OVERVIEW CHART



NO.	DESCRIPTION	Q'TY
1	Main Frame	1
2	Right Upright	1
3	Left Upright	1
4	Console Support	1
5	Incline Bracket	1
6	Upright Support Axle	2
7	Sprung Latch	2
8	Releasing Bracket Axle	1
9	Handrail Support	1
10	Brake Tension Knob Axle	1
11	Rear Roller Cover	2
12	Front Roller W/Pulley	1
13	Rear Roller	1
14	Motor Bracket	1
15	Drive Motor	1
16	Drive Belt	1
17	Running Deck	1
18	Running Belt	1
19	Foot Rail	2
20	Brake Tension Knob	1
21	Rear Frame Base Cover (L)	1
22	Rear Frame Base Cover (R)	1
23	Release To Push A Button (Top)	1
24	Handgrip Side Cap(L)	1
25	Handgrip Side Cap(R)	1
26	Console Assembly	1
26~1	Console Top Cover	1
26~2	Console Bottom Cover	1
26~3	0.5W Amplifier Controller	1
26~4	600m/m_Speaker W/Cable	2
26~6	Sound Board W/Cable	1
26~7	Speaker Grill Anchor	6
26~15	Ø3 × 8L_Sheet Metal Screw	6
27	Knob Bushing	1
28	Constrict Spring	4
30	Beverage Holder Anchor	2
31	Spring	1
32~1	Beverage Holder	1
32~2	Safety Key Cover	1
32~3	Safety Switch Module W/ Cable	1
32~5	Ø3 × 10L_Sheet Metal Screw	2
33	Square Safety Key	1
34	Sensor Rack	1
35	Sensor W/Cable	1
36	Motor Controller	1
37	Front Frame Base Cover (L)	1
38	Front Frame Base Cover (R)	1
39	Bushing	1

NO.	DESCRIPTION	Q'TY
40	Handpulse Sensor (w/o wire)	2
41~1	1000m/m_Handpulse Wire	1
41~2	700m/m_Handpulse Wire	1
42	Deck stopper (L)	1
43	Deck stopper (L)	1
44	Handgrip End Cap	2
45	Motor Top Cover	1
46	Frame Cover	1
47	Handgrip Foam	2
48	Release To Push A Button (Bottom)	1
49	Rear Adjustment Base (L)	1
50	Rear Adjustment Base (R)	1
51	Adjustment Foot Pad	2
52	Incline Motor	1
53	Ø24 × Ø10 × 3T_Nylon Washer (A)	3
54	Nylon Washer (C)	2
55	Transportation Wheel	2
56	Rubber Foot	6
57	Foot Pad	2
58	15 × 30m/m_Square End Cap	4
59	25 × 50m/m_Square End Cap	2
60	Motor Cover Anchor	4
61	On/Off Switch	1
62	Breaker	1
63	Power Socket	1
64	100m/m_Connecting Wire (Black)	1
65	150m/m_Connecting Wire (White)	2
66	150m/m_Connecting Wire (Black)	1
67	Power Cord	1
68	700m/m_Computer Cable (Upper)	1
69	1200m/m_Computer Cable (Lower)	1
70	3/8" × UNC16 × 7.0T_Nyloc Nut	3
71	1/2" × UNC12 × 1-1/4"_Hex Head Bolt	2
72	M8 × P1.25 × 7.0T_Nyloc Nut	1
73	M10 × P1.5 × 8T_ Nyloc Nut	3
74	1/2" × UNC12 × 8T_Nyloc Nut	2
75	Ø8 × Ø16 × 1.5T_Flat Washer	2
76	Ø10 × Ø35 × 2.0T_Flat Washer	4
77	3/8" × UNC16 × 1-3/4"_Hex Head Bolt	1
78	Ø10 × Ø25 × 2.0T_Flat Washer	4
79	Ø19 × Ø10 × 1.5T_Flat Washer	6
80	Ø5 × 1.5T_Split Washer	3
81	Ø8 × 1.5T_Split Washer	2
82	Ø10 × 2T_Split Washer	6
83	3/8" × UNC16 × 7T_Nut	3
84	M6 × P1.0 × 5.0T_Nut	1
85	Ø3 × 10L_Sheet Metal Screw	2
86	3/8" × UNC16 × 1-1/4"_Hex Head Bolt	1

NO.	DESCRIPTION	Q'TY
87	3/8" × UNC16 × 3-1/2"_Hex Head Bolt	2
88	3/8" × UNC16 × 3/4"_Hex Head Bolt	4
89	M8 × P1.25 × 60L_Hex Head Bolt	1
90	M8 × P1.25 × 12L_Hex Head Bolt	2
91	1/4" × UNC20 × 60L_Socket Head Cap Bolt	2
92	M5 × P0.8 × 10L_Flat Phillips Head Screw	4
93	Ø3.5 × 12L_Sheet Metal Screw	19
94	M10 × P1.5 × 50L_Button Head Socket Bolt	3
95	3/8" × UNC16 × 22L_Socket Head Cap Bolt	2
96	5/16" × UNC18 × 1/2"_Button Head Socket Bolt	2
97	5/16" × UNC18 × 3/4"_Button Head Socket Bolt	4
98	Fastening Bushing	1
99	M5 × P0.8 × 12L_Phillips Head Screw	6
100	M4 × P0.7 × 12L_Phillips Head Screw	1
101	M6 × P1.0 × 15L_Phillips Head Screw	1
102	Ø5 × 16L_Tapping Screw	4
103	Ø5 × 16L_Tapping Screw	31
104	Ø5 × 25L_Tapping Screw	2
105	Ø4 × 56L_Sheet Metal Screw	2
106	Wire Tie Mount	6
107	Ø3.5 × 16L_Tapping Screw	6
108	M6 × P1.0 × 20L_Flat Head Socket Screw	6
109	M5 × P0.8 × 15L_Flat Head Socket Screw	4
110	M6 × P1.0 × 25L_Flat Head Socket Screw	2
111	Lubricant	1
112	M5_L Allen Wrench	1
113	M5_Star Washer	3
114	Belt Guide	2
115	Short Phillips Head Screw Driver	1
116	Ø5 × 19L_Tapping Screw	3
118	Ø4 × 12L_Sheet Metal Screw	4
119	1200m/m_Safety Switch Wire	1
120	400m/m_Audio Cable	1
122	Choke	1
123	400m/m_Connecting Cable Of Motor	1
124	Filter	1
129	Rubber Pad	2
135	Rubber Foot Pad	2

WARRANTY, SAFETY AND ASSEMBLY INFORMATION

XTR0002 - Xterra BT280

IMPORTANT

Please read and retain this manual as it will assist with identification for parts and service.

BOYLES FITNESS warrants their treadmill to be free from defects in material and workmanship under normal use and service conditions.

The various components of the treadmill are warranted against defects and workmanship for the time periods specified as follows:

XTR0002 - Xterra BT280

Lifetime frame

10 Years Motor Warranty

12 months parts

All warranty coverage extends only to the original retail purchaser from the date of purchase. BOYLES FITNESS' obligation under this Warranty is limited to replacing or repairing, at BOYLES' option, the product or parts therein. Any enquiries relating to warranties or spare parts must be directed to **Service 07 3272 7010.**

For efficient processing of your enquiry please have relevant date of purchase, retailer name you purchased the item from and the brand on the product. This warranty does not extend to any damage to a product caused by abuse, improper or abnormal usage (as detailed in this instruction manual), or repairs not provided by BOYLES. Nor does this warranty extend to products used for commercial or rental purposes. This warranty does not cover ordinary wear, tear and weathering, failure to follow directions, improper installation, improper maintenance or acts of God (such as damage caused by storms, lightning and by snow or ice). No other Warranty beyond that specifically set forth above is authorised by BOYLES.

Our sales and service centre has been set up to provide assembly assistance, replacement parts and accessories, and to efficiently handle all warranty related matters.

Phone **07 3272 7010**

Hours **9:00am – 4:00pm Mon-Fri (excluding public holidays),**

Email: spares@boylesfitness.com.au

Website **www.bfe.net.au**

BFE Warranty Policy – November 1st 2013

1. When purchased from an authorised BFE distributor the BFE warranty shall guarantee that all framework and components of your product are free from faulty manufacture. All faulty framework and components will be repaired or replaced as set out in this policy. All warranties in this policy apply to INDOOR HOME/DOMESTIC USE ONLY.
2. These warranties do not apply to products used in commercial use applications.
3. Warranty DOES NOT cover normal wear & tear and excludes faults due to misuse, abuse, incorrect assembly or lack of general maintenance.
4. Warranty is applicable to products sold and placed within Australia only.
5. IMPORTANT. Most of BFE products are pretested and we have inspectors checking all products prior to shipment. The number one reason for a fault is due to INCORRECT ASSEMBLY.
   If you do have problems please go back to the start and double check your assembly and pay special attention to all WIRING connections. If you have accidently cut or damaged the wiring please let us know and we will be happy to send you a new set at no-charge.

   If you have done this and are confident you have double checked your assembly and are still having problems please email our service department at spares@boylesfitness.com.auincluding your best contact details ,proof of purchase, serial number and a brief explanation of what is wrong.
   Emailing is the quickest and most reliable way to get your service request processed. Once we have your details we will either call or email you back with the next steps. The quickest way, once wedetermine the problem and send you a replacement part, is that we can talk you through over the phone on how to fit it.
   If it is deemed by our service tech that it is too difficult, we can arrange (where available) a service technician.
   NOTE. If we arrange for a service technician (where applicable) and it is found that it is not a manufacturers fault and found to be an assembly issue , normal wear and tear, transport damage or misuse, then there will be a call out fee of $140 depending on location. (Surcharge applies for non-metro areas)

WARRANTY TERMS- Warranty commences from the date of purchase from the retail store. Warranty only applies to the original purchaser and is NON transferable. Warranty is void if the serial number of the product has been removed or tampered with.
Warranty does not apply to defects, faults or failures due to:

(a) Defects caused during assembly or failure to assemble to the assembly manual provided. Assembly errors include but are not limited to damaged wiring harness, stripped crank arms and or pedals, and bolts used in the wrong locations.

(b) Lack of general maintenance and or failure to service or maintain the equipment in accordance with the user manual specifications and recommendations. This includes a lack of lubrication between the deck and the running belt and or incorrect alignment/ adjustment of treadmill belts that result in damage.DO NOT USE WD40 or anything simular.
BFE only recommend to use the factory supplied lubricant or our LUBE-N-WALK kit.

You can purchase from your retailer or call us direct on 02 46 366 680.

(c) **Power Surges**. The computers, control boards and motors are very sensitive to power fluctuations. You must use a surge protector on all items that plug into your mains power otherwise your electronics will not be covered by this warranty. You can purchase these from numerous retailers or you can call us on 02 46 366 680 to get a price.

(d) User negligence, abnormal or excessive use, misuse, abuse or transport damage.
(e) Repairs, alterations or modifications by NON BFE authorised service technician.
(f) Accident, fire, flood or malicious damage by third person.
(g) Ordinary wear and tear.
(h) Failure to keep the product in a clean, dry environment causing rust. You should wipe off any sweat and moisture after each training session.
(i) Any products sold or placed in an application or the incorrect environment that is not recommended by BFE or as not stipulated in the owner's manual such as a commercial / rental environment will void the warranty set forth by BFE
(j) BFE recommends the use of a protective rubber floor mat. This reduces the incidence of dust and lint collection around the motor, reduces noise & protects your floor. You can purchase this from your retailer or contact BFE directly on 02 46 366 680
BFE will have the option to repair or replace any product which requires attention under the warranty.
NOTE: Lifetime refers to the warranty coverage of the units expected service life. NOT the lifetime of the purchaser.

Servicing/Spare Parts- As with any mechanical equipment general maintenance should be performed on a regular basis by an authorised retailer or service technician. This will ensure longevity of the product and ensure that it is kept working in optimum condition. Failure to properly maintain your equipment may lead to safety issues and may also void the warranty. You should only use genuine BFE replacement parts; otherwise the warranty will be voided.

Freight Costs:

The cost of freighting the replacement part under warranty to the customer shall be free of charge. Your requirement is to return the faulty part via the pre-paid postal service which we will supply.

Returned Goods:

The unauthorised return of parts or product shall be refused and placed in the hands of the carrier at the cost of the shipper. Return authorisations can be obtained from BFE head office only.

Additional Warranty

If you would like to extend your labour warranty by 1 year ($99), 2 years ($199), 3 years ($299) please contact our office by emailing sales@boylesfitness.com.au (Not available in all areas)

Service Department hours: Monday to Friday between 9am and 4pm

Service Phone Number: 07 3272 7010 Email spares@boylesfitness.com.au

PLEASE NOTE: that Authorised service technicians do not reside in all areas of this vast country. If you live beyond the reasonable service area of a metropolitan area, BFE may not be able to support the labour portion of the product warranty. Alternatively you can return (at your cost) your product to the closest BFE repair centre,where it will be fixed at no charge under the warranty period.

Metropolitan Area- defined as no more that 50km from G.P.O in all capital cities.

Disclaimer:

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a 'major failure' and for compensation for any other reasonable foreseeable loss or damage. You are also entitled to have goods repaired or replaced if the goods fail to be of an acceptable quality and the failure does not amount to a major failure.

BFE does not assume , nor authorise any representative or other person to make or assume for BFE , any warranties whatsoever, whether expressed or implied, in , in connection with the sale, service, or shipment of our products.

BFE reserve the right to make changes and improvements in our products and specifications without incurring any obligation to similarly alter products previously purchased.

This warranty operates in addition to other rights and remedies available to consumer's rights under the Australian Consumer Law.

Service Department hours: Monday to Friday between 9am and 4pm

Service Phone Number: 07 3272 7010 Email spares@boylesfitness.com.au